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#### PATENT **SPECIFICATION**

Inventor: ELWYN ROBERTS

817.749



Date of filing Complete Specification July 11, 1950.

Application Date July 18, 1949.

Complete Specification Published Aug. 6, 1959.

No. 18892/49.

Index at acceptance: —Class 2(3), C2(A1: B38: T21).

International Classification: -C07c.

#### COMPLETE SPECIFICATION

## **Preparation of Substituted Guanidines**

## SPECIFICATION NO. 817.749

#### INVENTOR: ELWYN ROBERTS

By a direction given under Section 17(1) of the Patents Act 1949 this application proceeded in the name of National Research Development Corporation, a British corporation established by statute, of 1, Tilney Street, London, W.1.

THE PATENT OFFICE, 6th August, 1959

DB 18322/1(17)/3814 150 7/59 R

In that process the aminating agent is of course ammonia and I have now discovered that by using certain other aminating agents, 20 substituted guanidines may also be prepared. According to the process of the present invention therefore, I react an O-alkyl isourea alkyl hydrogen sulphate (produced by the alkylation of urea with a dialkyl sulphate) 25 with an amine of the general formula: R.NH. where R denotes an alkyl, amino, hydroxy-alkyl or amino-alkyl radical (thus R.NH<sub>2</sub> may be hydrazine) with the aid of heat to yield 30 a substituted guanidinium salt, and then where necessary, the free base is isolated therefrom. The amination according to the invention may advantageously be carried out by heating a moderate excess of the amine (of the 35 order of about 20%) with an aqueous solution of the O-alkyl iso-urea salt, for instance, the O-ethyl iso-urea ethyl hydrogen sulphate, to a moderately elevated temperature, for example, to about 60° C. The free base may be isolated from the resulting solution by the method described in Specification No. 8979/49 (Serial No. 817,748). For example, the product which is a substituted guanidinium alkyl sulphate, 45 may be treated in alcoholic solution with an alkali metal alcoholate, the precipitated alkali

made up to a volume of 1,000 c.c. with water, except in the case of Example 5. In these examples, the free base was not usually isolated as such—except in Example 5, where it is isolated as the bicarbonatebut the yield thereof was estimated by addition of 5 c.c. of the solution to 100 c.c. saturated ammonium picrate solution, the precipitated picrate being filtered, dried and weighed. The picrates obtained were purified by recrystallisation from a suitable solvent and their identities confirmed by melting point determination. Example 1 METHYL GUANIDINE O-ethyl-iso-urea-salt - 500 c.c. = 36.7 g. Methylamine (7.58N) - 66 c.c. Yield of methyl 80 guanidine 59% of theory Picrate, recrystallised from aqueous alcohol, m.p. 200° C. EXAMPLE 2 ETHYL GUANIDINE 85 O-ethyl iso-urea salt 250 c.c. = 25.9 g. Ethylamine (7N) - 86 c.c.

Yield of ethyl guanidine 77% of theory Picrate, recrystallised from water, m.p. 177° C. 90

## PATENT SPECIFICATION

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### COMPLETE SPECIFICATION

## Preparation of Substituted Guanidines

I, MINISTER OF SUPPLY, of Shell Mex House, Strand, London, W.C.2, do hereby declare the invention, for which I pray that a patent may be granted to me, and the method by which it is to be performed, to be particularly described in and by the following statement:—

This invention relates to the production of substituted guanidines or salts thereof.

In the specification of my co-pending application No. 8979/49 (Serial No. 817,748) I have described a process for the production of guanidine by etherifying urea to form an iso-urea ether, aminating a salt thereof to yield a guanidinium salt and isolating the free base therefrom.

In that process the aminating agent is of course ammonia and I have now discovered that by using certain other aminating agents, substituted guanidines may also be prepared.

According to the process of the present invention therefore, I react an O-alkyl isourca alkyl hydrogen sulphate (produced by the alkylation of urea with a dialkyl sulphate) with an amine of the general formula:

where R denotes an alkyl, amino, hydroxyalkyl or amino-alkyl radical (thus R.NH, may be hydrazine) with the aid of heat to yield 30 a substituted guanidinium salt, and then where necessary, the free base is isolated therefrom.

The amination according to the invention may advantageously be carried out by heating a moderate excess of the amine (of the 35 order of about 20%) with an aqueous solution of the O-alkyl iso-urea salt, for instance, the O-ethyl iso-urea ethyl hydrogen sulphate, to a moderately elevated temperature, for example, to about 60° C.

The free base may be isolated from the resulting solution by the method described in Specification No. 8979/49 (Serial No. 817,748). For example, the product which is a substituted guanidinium alkyl sulphate, may be treated in alcoholic solution with an alkali metal alcoholate, the precipitated alkali

alkyl sulphate is separated by filtration, and the substituted guanidine obtained as residue after evaporating the solvent alcohol under reduced pressure.

The invention will now be more particularly described and illustrated with reference to the following examples.

In the examples, the general method consists in heating either 250 or 500 c.c.s of an aqueous solution containing the specified amount of ethyl iso-urea ethyl hydrogen sulphate—obtained by the alkylation of urea with diethyl sulphate—with a 20 per cent excess of the requisite amine for three hours at 60° C.

The resulting solution was cooled and made up to a volume of 1,000 c.c. with water, except in the case of Example 5.

In these examples, the free base was not usually isolated as such—except in Example 5, where it is isolated as the bicarbonate—but the yield thereof was estimated by addition of 5 c.c. of the solution to 100 c.c. saturated ammonium picrate solution, the precipitated picrate being filtered, dried and weighted.

The picrates obtained were purified by recrystallisation from a suitable solvent and their identities confirmed by melting point determination.

## EXAMPLE 1

METHYL GUANIDINE
O-ethyl-iso-urea-salt - 500 c.c. ≡ 36.7 g.
Methylamine (7.58N) - 66 c.c.
Yield of methyl
manidine 59% of theory

80

85

90

guanidine - - 59% of theory
Picrate, recrystallised from aqueous alcohol,
m.p. 200° C.

#### Example 2 ETHYL GUANIDINE

O-ethyl iso-urea salt 250 c.c. ≡ 25.9 g. Ethylamine (7N) - 86 c.c. Yield of ethyl guanidine 77% of theory Picrate, recrystallised from water, m.p. 177° C.

Example 3 2. A process as claimed in Claim 1, wherein  $\beta$ -HYDROXYETHYL GUANIDINE the R-substituted guanidinium alkyl sulphate O-ethyl iso-urea salt - 250 c.c. = 25.9 g. is decomposed by alcoholic alkali metal hyd-- - 36 g. Ethanolamine roxide and the R-substituted guanidine iso-Yield was not estimated owing to high lated from the solution. solubility of the picrate in water. 3. A process as claimed in Claim 1, wherein Picrate, recrystallised from boiling water, an O-cihyl iso-urea alkyl hydrogen sulphate m.p. 148-9° C. is reacted with methylamine to form a salt of Example 4 methyl guanidine and, if necessary, the said 10 N: N'-DIGUANYL ETHYLENEDIAMINE salt is decomposed by alkali metal hydroxide O-ethyl iso-urea salt - 250 c.c. = 25.9 g. to liberate methyl guanidine which is then (2 mols) Ethylene diamine hyd-4. A process as claimed in Claim 1, wherein 14.5 g. an O-ethyl iso-urea alkyl hydrogen sulphate 15 Yield of N: N'-Diguanyl is reacted with ethylamine to form a salt of ethyl guanidine and, if necessary, ethyl guaniethylene diamine - 76% Picrate, after three recrystallisations from dine is then liberated by alkali metal hydroxwater, m.p. 272° C. with decomposition. The ide and isolated. product was probably contaminated with 5. A process as claimed in Claim 1, wherein ethylene diamine picrate, which would an O-ethyl iso-urea alkyl hydrogen sulphate account for the low value for the melting is reacted with ethtanolamine and the  $\beta$ -hydpoint. roxyethyl guanidine salt then decomposed by Example 5 alkali metal hydroxide to yield the free base. O-ethtyl iso-urea salt - 500 c.c. = 36.7 g. 6. A process as claimed in Claim 1, wherein 25 Hydrazine hydrate an O-ethyl iso-urea alkyl hydrogen sulphate is (59% N.H.) reacted with ethylene-diamine hydrate and The solution after reaction at 60° C. for the N: N'-diguanyl-ethylene-diamine salt then three hours was dark brown in colour. After decomposed to yield the free base. addition of sufficient N sodium hydroxide 7. A process as claimed in Claim 1, wherein solution to neutralize all ethyl hydrogen sulan O-ethyl iso-urea alkyl hydrogen sulphate is phate the solution was cooled in ice and satureacted with hydrazine hydrate and the prorated with carbon dioxide. duct is decomposed by sodium hydroxide solution and then reacted with carbon dioxide Deposition of amino-guanidine bicarbonate occurred. The mixture stood in a refrigerator overnight and to form amino-guanidine-bicarbonate. was then filtered. ed. The product was a grey-After washing with ice-water 8. A process for the production of substiish powder. tuted guanidines and/or salts thereof, substantially as hereinbefore described with referit was dried in air. Yield 40 g = 70% of theory. ence to the examples. The mother liquor gave no further yield 9. A process for the production of methyl guanidine, ethyl guanidine,  $\beta$ -hydroxyethyl 40 of amino-guanidine bicarbonate on treatment with carbon dioxide at 0° C. guanidine, or diguanyl ethylene-diamine sub-Substituted guanidines are of interest in the explosive field, in chemotherapy and the stantially as hereinbefore described. 10. A process for the production of aminodyestuffs industry guanidine substantially as hereinbefore des-WHAT I CLAIM IS:-1. A process for the production of a sub-11. Substituted guanidines and/or salts 100 stituted guanidine wherein an O-alkyl iso-urea thereof whenever prepared by any of the proalkyl hydrogen sulphate produced by the alkylation of urea with a dialkyl sulphate is cesses hereinbefore particularly described. reacted with an amine of the general formula

> C. E. BELL, Chartered Patent Agent, Agent for Applicant.

## PROVISIONAL SPECIFICATION

## Preparation of Substituted Guanidines

I, MINISTER OF SUPPLY, of Shell Mex House, Strand, London, W.C.2, do hereby 105 declare the nature f this invention to be as follows:—

This invention relates to the production of substituted guanidines.

R.NH. in which R denotes an alkyl, amino, hydroxy-alkyl or amino-alkyl radical, with the

aid of heat to form an R-substituted guani-

dinium alkyl sulphate.

In the specification of my co-pending application No. 8979/49 (Serial No. 817,748) I 110 have described a process for the production of guanidine by etherifying urea to form an isourea ether, aminating a salt thereof in aqueous medium to yield a guanidinium salt

and isolating the free base therefrom. The invention will now be illustrated with In this process the aminating agent is of reference to the following examples. In the examples, the general method consisted of heating 250 or 500 c.c.s of an aquecourse ammonia and I have now discovered that by using certain other aminating agents, substituted guanidine may also be prepared. ous solution containing varying amounts of ethyl isourea ethyl hydrogen sulphate-According to the process of the present obtained by the alkylation of urea with diinvention therefore, I react a salt of O-alkyl isourea (isourea ether) with an amine of the ethyl sulphate—with a 20 per cent excess of the requisite amine for three hours at 60° C. general formula:-The resulting solution was cooled and made where R denotes alkyl, amino, hydroxy alkyl up to a volume of 1000 c.c. with water, except in the case of Example 5. or amino alkyl in aqueous medium to yield a \*substituted guanidinium salt, and I then In these examples, a free base was not usuwhere necessary, isolate the free base thereally isolated as such—except in Example 5, where it is isolated as the bicarbonate—but The amination according to the invention the yield thereof was estimated by addition of 5 c.c. of the solution to 100 c.c. saturated may advantageously be carried out by heating a moderate excess of the amine (of the ammonium picrate solution the precipitated order of about 20%) with an aqueous solupicrate being filtred, dried and weighed. The picrates obtained were purified by tion of the O-alkyl isoures salt, to a moderately elevated temperature, for example, to recrystallisation from a suitable solvent and about 60° C. their identities confirmed by melting point The free base may be isolated from the determination. resulting solution by the method described in Specification No. 8979/49 (Serial No. 817,748). 50 EXAMPLE 1. METHYL GUANIDINE. 500 c.c.≡36.7 g. O-ethyl isourca salt -Methylamine (7.58N) 59 per cent of theory Yield of methyl guanidine Picrate, recrystallised from aqueous alcohol, m.p. 200° C. EXAMPLE 2. ETHYL GUANIDINE 250 c.c.≡25.9 g. O-ethyi isourea salt Ethylamine (7N) 86 c.c. 77 per cent of theory 60 Yield of ethyl guanidine Yield was not estimated owing to high solurecrystallized from water, m.p. Picrate, bility of picrate in water. Picrate, recrystallised from boiling water, m.p. 148-9° Example 3 β-HYDROXYETHYL GUANIDINE 250 c.c.≡25.9 g. O-othyl isourca salt Ethanolamine 36 g. Example 4. 70 N:N'-DIGUANYL ETHYLENEDIAMINE 250 c.c.≡25.9 g. (2 mols) O-ethyl isourea salt -Ethylene diamine hydrate 14.5 g. (105 mols) product was probably contaminated with ethylene diamine picrate, which would account Yield of N: N'-diguanyl ethylene diamine, 75 76 per cent. for the low value of the melting point Picrate, after three recrystallisations from water m.p. 272° C. with decomposition. The Example 5. AMINO GUANIDINE. 500 c.c.≡36.7 g. O-ethyl isourea salt 30 g. Hydrazine hydrate (59% N.H.) The solution after reaction at 60° C. for phate the solution was cooled in ice and saturated with carbon dioxide. Deposition of three hours was dark brown in colour. After amino-guanidine bicarbonate occurred. The addition of sufficient N sodium hydroxide solution to neutralise all ethyl hydrogen sulmixture stood in a refrigerator overnight and

10%

was then filtered. The product was a greyish powder. After washing with ice-water it was dried in air.

dried in air.

Yield 40 g. = 70% of theory.

The mother liquor gave no further yield of aminoguanidine bicarbonate on treatment with carbon dioxide at 0° C.

Substituted guanidines are of interest in the explosive field, in chemotherapy and the dyestuffs industry.

C. E. BELL, Agent for the Applicant.

Learnington Spa: Printed for Her Majesty's Stationery Office, by the Courier Press.—1959.
Published at The Patent Office, 25, Southampton Buildings, London, W.C.2, from which copies may obtained

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